



| NAUTICALLOY 4542 | | | | | | | | | |
|--------------------------|-----------------------|------|------------------|-------|----------------|-------|-------------------------------|------|------------------|
| Chemical Composition* | С | Si | Mn | Р | S | Cr | Ni | Мо | N |
| % Values (minimum) | - | - | - | - | - | 15.00 | 3.00 | - | 3.00 |
| % Values (Maximum) | 0.07 | 1.00 | 1.50 | 0.040 | 0.030 | 17.50 | 5.00 | 0.60 | 5.00 |
| Mechanical Properties | Proof Strength Rp 0.2 | | Tensile Strength | | Elongation A4% | | Hardness Brinell BHN (Min) | | Red of Area % |
| Metric Units (Mpa-N/mm2) | >720 | | >930 | | 16 | | <311 | | 12 |
| Imperial Units (ksi) | >105 | | >135 | | 16 | | <311 | | 12 |
| Related Specifications | 17/4PH | | AISI 630 | | UNS S17400 | | 1.4542 | | |

Nauticalloy 4542 has enhanced mechanical properties to give even greater strength when required.

All Nauticalloy produced can be supplied complete with 3rd party Inspection, testing and certification

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All Nauticalloy produced can be supplied with dimensional reports confirming diameter tolerance and straightness

All Nauticalloy produced has a straightness tolerance up to 80mm dia of 0.005"- 0.010" TIR and 85mm and above we aim for 0.010" TIR (TIR=Total Indicator Reading)

